

Release for Production



		SOFTWARE	
Change Notification (AE)	Scope: Global Production	No.: AE131_2024	

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden- burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total	
Sheet 1			X			X	X	X	X		X		X	X	X		X	X	10
Serial Sheet																			

Software for Accessory Gyroscope S169355-105

- Software: S169355-105 from 04.12.2024, Revision 1381
- Supported with TIM software version 3.5 or higher on TIM-module
- Supported with NeoTek Version S168025-510 or higher
- Supported with CellTek Version S169263-216 or higher

Short description / main change / reason for new version:

Software S169355-105 is the application program of the Neotek and CellTek gyroscope hardware, and offers tool-movement-angle-correction for the tightening tool, on which the gyroscope accessory has been mounted. (E.g. measured encoder-angle is 3°, but tool was moved -1°, then the correct angle is 3° - 1°)

Changes:

- PRR-23262 - Increase drift monitoring time to 20 minutes.

Target Hardware:	mPro400SG/GC	mProConnect	PC (Windows)
	mPro300	PDMI	
Other: Axxxx-R0-G1-Lxx			
Link to GIT/SVN:	http://eugitlab.atg.root/tool-accessories/S169352-S169355-S169358-stm32/-/tags/S169355-105-R1381		

For request to:			
AE	X	- for consideration at new disposition	SE X - for consideration at service benefits
		- first consume old stock	SL - information to all external agent representatives
	X	- rework stock	EN - creating material data in SAP
	X	- for consideration at operation	PD - ordering
RDS / ENS / ENH	X	- information to all mechanics	PD - current orders
	X	- for consideration at new conception	- debut price
	X	- for consideration at software duplication	RDL - update test beds
		- update test beds	

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	05.12.2024	05.12.2024	05.12.2024	05.12.2024	
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