

Release for Production



		SOFTWARE	
Change Notification (AE)		Scope: Global Production	No.: AE057_2025

Distribution	G	SL	PD	PDM	OM	QA	RD	SE	PP	PM	ENH	EN	AE	RDL	RDH	RDS	
Release Sheet			X			X	X	X		X	X	X	X	X	X	X	

Software for Scanner Accessory S169352-106

- Software: S169352-106 from 05.06.2025, Revision 1382
- Supported with TIM software version 3.5 or higher on TIM-module
- Supported with CellTek Version S169263-216 or higher

Short description / main change / reason for new version:

Software S169352-106 is the application program of the 2D reader accessory hardware.

Changes:

- REQ-17295 - Support for Gen7DDB Decoder Board: Due to an update of the Honeywell decoder board a change of the timeout in the communication between combi accessory firmware and decoder board was necessary. The timeout was increased from 250ms to 2500ms.

Important note:

When downgrading from -106 to -105 or below in combination with a new Honeywell decoder board the software will run in an undefined state which results that the firmware cannot be upgraded to -106 again.

Therefore, it is **not allowed to downgrade** the firmware to a version **below -106**.

Target Hardware:	mPro400SG/GC	mProConnect	PC (Windows)
	mPro300	PDMI	
Other: ACA00-R2-G0-Lyy, ACP00-R2-G0-Lyy			
Link to GIT/SVN:	http://eugitlab.atg.root/tool-accessories/S169352-S169355-S169358-stm32/-/tags/S169352-106-1382		

For request to:

AE	X	- for consideration at new disposition	SE	X	- for consideration at service benefits
		- first consume old stock	SL		- information to all external agent representatives
		- rework stock	EN		- creating material data in SAP
	X	- for consideration at operation	PD		- ordering
	X	- information to all mechanics			- current orders
RDS /	X	- for consideration at new conception	RDL		- debut price
RDH /	X	- for consideration at software duplication			- update test beds
ENH		- update test beds			

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	11.06.2025	11.06.2025	11.06.2025	18.06.2025	
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