

# Release for Production



	<b>SOFTWARE</b>	
Change Notification (AE)	Scope: Global Production	No.: AE059_2025

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden- burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total
Sheet 1			<b>X</b>			<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>		<b>X</b>		<b>X</b>	<b>X</b>	<b>X</b>		<b>X</b>	10
Serial Sheet																		

## Software for Measurement Card S168025-546

- Software: S168025-546 from 13.06.2025, Revision 15657 (f15081)
- Required OS: S169259-103-50 from 29.06.2020
- Git tag: S168025-546-15657
- Development Environment: S169259-103 29.06.2020

### Changes to version 545:

- REQ-17122 – Delay detection of tool-disconnect
- REQ-17181 – More detailed transducer-errors

Note:

Measurement Card behaves similar as STMHE and shall be installed as TM Module (Primary or Secondary).

**BD spindles family are not supported by 5xx series of measurement card software and STMD-H hardware.**

Target Hardware:	mPro400SG/GC	mProConnect	PC (Windows)
	mPro300	PDMI	
Other: Hybrid or digital servo with Phytec (PCM052) measuring card			
Link to GIT/SVN:	<a href="http://eugitlab/VYB/stmd/-/tags/release/S168025-546-15657">http://eugitlab/VYB/stmd/-/tags/release/S168025-546-15657</a>		

### For request to:

AE	<b>X</b>	- for consideration at new disposition	SE	<b>X</b>	- for consideration at service benefits
		- first consume old stock	SL		- information to all external agent representatives
		- rework stock	EN		- creating material data in SAP
	<b>X</b>	- for consideration at operation	PD		- ordering
	<b>X</b>	- information to all mechanics			- current orders
RDS /	<b>X</b>	- for consideration at new conception	RDL		- debut price
ENS /	<b>X</b>	- for consideration at software duplication			- update test beds
ENH		- update test beds			

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	17.06.2025	17.06.2025	17.06.2025	18.06.2025	
Name	Sivasankaran, Preethi RDS/ENT	Saleem, Shehzad RDS/ENT	Opferkuch, Markus RDL	Kogel, Manfred RD/EN	

Name of Template: RS\_001HF  
Name of File: AE059\_2025 - S168025-546.docx