Release for Production

	SOFTWARE	
Change Notification (AE)	**Scope: Global Production**	**No.: AE010_2025**

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden-burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total
Sheet 1			x			x		x	x		x		x	x	x		x	10
Serial Sheet																		

Software for Measurement Card S168025-544

- Software: S168025-544 from 20.02.2025, Revision 15356 (8f2092)
- Required OS: S169259-103-50 from 29.06.2020
- Git tag: S168025-544-15356
- Development Environment: S169259-103 29.06.2020

Changes to version 543:

- PRR-23647 - Increase tool disconnected detection time.
- PRR-23648 - Restart processes after crash.
- PRR-23711 - During Start Delay Time is angle measurement active.

Note:
Measurement Card behaves similar as STMHE and shall be installed as TM Module (Primary or Secondary).

BD spindles family are not supported by 5xx series of measurement card software and STMD-H hardware.

Target Hardware:	mPro400SG/GC	mProConnect	PC (Windows)	
	mPro300	PDMI		
	Other: Hybrid or digital servo with Phytec (PCM052) measuring card			
Link to GIT/SVN:	http://eugitlab/VYB/stmd/-/tags/release/S168025-544-15356			

For request to:						
AE	x	- for consideration at new disposition	SE	x	- for consideration at service benefits
		- first consume old stock	SL		- information to all external agent representatives
		- rework stock	EN		- creating material data in SAP
	x	- for consideration at operation	PD		- ordering
	x	- information to all mechanics			- current orders
RDS / ENS / ENH	x	- for consideration at new conception			- debut price
	x	- for consideration at software duplication	RDL		- update test beds
		- update test beds			

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	27.02.2025	28.02.2025	27.02.2025	03.03.2025	
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