

Release for Production



SOFTWARE		
Change Notification (AE)	Scope: Global Production	No.: AE031_2025

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden- burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total
Sheet 1			x			x	x	x	x		x		x	x	x		x	10
Serial Sheet																		

Software for LiveWire tools S169251-180

- Software S169251-180-12279 dated on 23.04.2025 (1a3baf)
- Developing tools: Eclipse 3.7 SR1, Compiler: gcc 3.3.6

With this change notification the software for LiveWire tools V2.01.80 with the number S169251-180 is released to production.

The software S169251-180 is compatible to LiveWire tools with following model numbers "17BP...B...", "47BA...B..." and "47BT...B..." (18/26/48 volt).

The software is based on the previously released version S169251-179 and contains the following changes:

- PRR-23736 - During Start Delay Time angle measurement is active

Target Hardware:	mPro400SG/GC	mProConnect	PC (Windows)
	mPro300	PDMI	
	TMA measuring card in LiveWire Tool		
Link to GIT/SVN:	http://eugitlab.atg.root/mc/lw/S169251/-/tags/S169251-180-12279		

For request to:			
AE	x	- for consideration at new disposition	SE x - for consideration at service benefits
		- first consume old stock	SL - information to all external agent representatives
		- rework stock	EN - creating material data in SAP
	x	- for consideration at operation	PD - ordering
RDS / ENS / ENH	x	- information to all mechanics	PD - current orders
	x	- for consideration at new conception	PD - debut price
	x	- for consideration at software duplication	RDL - update test beds
		- update test beds	

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	09.05.2025	09.05.2025	09.05.2025	14.05.2025	
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