

Release for Production



SOFTWARE		
Change Notification (AE)	Scope: Global Production	No.: AE037_2025

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden- burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total
Sheet 1			X			X	X	X	X		X		X	X	X		X	10
Serial Sheet																		

Software S168813-2.3.2 / MPSW300-2.3.2 / CTSW300-2.3.2 / M2SW300-2.3.2

- Software: v2.3.2 from 2025-04-30, GIT Hash 8581fd
- Required Sysdisk: <http://west037.atg.root/svn/Tools/Os9DevEnv/trunk@747>
mandatory to use Sysdisc S169372-220 on mPro400/200
- OS mPro300: S169258-1.1-418-gfdbfcf3
- OS mPro250: S169258-1.1-1443-g838ee0fe
- OS CellTek: S169258-1.1-1420-g29e2b9d
- Base: S168813/MPSW300/M2SW300/CTSW300-2.3.1-Std
- Development Environment: devenv-1.2.1
- Linked STMD mc version: S168025-644
- Linked CellTek mc version: S169263-235
- Languages: German, English, Chinese, Polish, Spanish, Italian, Czech, French, Portuguese, Russian, Slovak, Serbian
- Configuration: 16 Tool Groups, 16 Tools, 250 Applications, 96 Steps, 250 Bitmaps (Pictures)

Main Changes / Enhancements to Version 2.3.1-Std:

- REQ-16926 – Implement Profinet Support (PROFInergy)

Known Issues:

mPro250:

- Bluetooth performance issues with more than one tool connection. Connection via Bluetooth limited to max. 4 tools.

Remark: for updating an existing mPro400/200 it's mandatory to use a Sysdisc Version 2.20 with Update option 2.

A repartition of the CF is card required, otherwise there may be issues getting other updates later on the controller.

Bug Fixes (Customer Claim):

- PRR-23872 - UI haptic response improvements. Improve keyboard timings and behaviors.
- PRR-23657 - mPro250 - CellClutch 'after clutch stage' endian correctness
- PRR-23822 - mPro250 - Bugfix for Bluetooth proper functionality after factory reset
- PRR-23834 - mPro250 - controller type detection for PROFINET
- PRR-23876 - Corrected XiBase related issues in file selection window

Please see additional information on the next page.

Target Hardware:	X	mPro400SG/GC / mPro200	X	mProConnect		PC (Windows)		
	X	mPro300		PDMI	X	mPro250		
	Other:							
Link to GIT/SVN:	http://west012.atg.root/mprow/s168300/-/tree/v2.3.2-Std?ref_type=tags							

For request to:

AE	X	- for consideration at new disposition	SE	X	- for consideration at service benefits
		- first consume old stock	SL		- information to all external agent representatives
		- rework stock	EN		- creating material data in SAP
	X	- for consideration at operation	PD		- ordering
	X	- information to all mechanics			- current orders
RDS /	X	- for consideration at new conception			- debut price
ENS /	X	- for consideration at software duplication	RDL		- update test beds
ENH		- update test beds			

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	30.04.2025	30.04.2025	30.04.2025	05.05.2025	
Name	Gharsalli, Marwen RDS/ENT	Saleem, Shehzad RDS/ENT	Köhn, Volker RDL	Abele, Andreas RD/EN	

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Bug Fixes (Customer Claim):

- PRR-23881 - Fixed issue with "Save application as xml file" function. It was not possible to save at all.
- PRR-23932 - Fixed Inputs/Outputs functionality in Advanced screen, sometimes the buttons stayed grayed out.
- PRR-24019 – Issue that PartID not being accepted if tool is offline is now working.
- PRR-24215 - mPro250 LED is set to stable green after startup
- PRR-22984 - Fixed controller slowing down when working in batch mode
- PRR-24157 - Open Protocol: Checkbox "Lock Tool on connection loss" was not working correctly, it was internally always on.
- PRR-24210 - Tool group name with special characters is now working (e.g. French characters)