

Release for Production



SOFTWARE	
Change Notification (AE)	Scope: Global Production No.: AE071_2024

Distribution	G	SL	PD	PDM	OM	QA	ENH Lorenz Laden- burger	RD	SE	PP	PM	ENH	EN	AE	RDL	RDE	RDA	Total	
Sheet 1			X			X	X	X	X		X		X	X	X		X	X	10
Serial Sheet																			

Software for mPro400SG/SC/GC/mPro200 S168813-2.1.0-Std

- Software: S168813-2.1.0-Std from 2024-11-18, GIT hash 7ad175
- Required Sysdisk: S169372-218
- Base: S168813-2.0.5-Std
- Development Environment: <http://west037.atg.root/svn/Tools/Os9DevEnv/trunk@747>
- Linked mc version: S168025-640-R14306 (74cd02)
- Languages: German, English, Chinese, Polish, Spanish, Italian, Czech, French, Portuguese, Russian, Slovak, Serbian
- Configuration: 16 Tool Groups, 16 Tools, 250 Applications, 96 Steps, 250 Bitmaps (Pictures)

Main Changes / Enhancements to Version 2.0.5-Std:

- Req-15411, Req-15767, Req-15768, Req-15769, Req-15770, Req-15771, Req-15772: Added TPS version 3.2.
- Req-16801 - Added controller reboot button in diagnostic menu.
- Req-15783 - Changed Tab Name in Communications menu from Fieldbus to Protocol Settings.

Bug Fixes (Customer Claim):

- PRR-22176: Livewire Tool: Only 21 Byte from the Part ID were mirrored to the PLC.
- PRR-22202: SEQ 31: The NOK windows did not display correctly with two y-axes active.
- PRR-22582: Chinese language was not working correctly on statistics menu.
- PRR-22593: License Manager button was visible
- PRR-22650, PRR-22719: VIN disappeared if the same Linking number was sent again
- PRR-22663, PRR-22723: TCP Client error message Bad length appeared in Syslog
- PRR-22664: MID 0071: Sometimes the error 139 was not sent after the tool was disabled
- PRR-22759: MID 38 was not accepted if job was aborted while no job was running.
- PRR-22773: Tightening process would crash if a group with 16 tools was programmed
- PRR-22778: If a battery tool was offline in app mode and needed its data accepted, severe log spam would occur.
- PRR-22781: Function "Auto accept tool changes" would not work reliably if the tool feature list changed.
- PRR-22821: Tab "WLAN Socket Tray" was not available in Advanced settings.
- PRR-22941: Disabling the TorqueNet logon service twice would cause controllers to no reconnect after.
- PRR-22965: In measurement table, the field TP would be cleared for sequences 30.
- PRR-22975: On ToolsNet, under certain circumstances, mPro could stop sending keep-alive messages when the system clock was set.

Target Hardware:	mPro400 SG/SG/GC, mPro200
Link to GIT/SVN:	http://euqitlab.atg.root/mprosw/s168300/-/tags/v2.1.0-Std

For request to:			
AE	<input checked="" type="checkbox"/> - for consideration at new disposition	SE	<input checked="" type="checkbox"/> - for consideration at service benefits
	<input type="checkbox"/> - first consume old stock	SL	<input type="checkbox"/> - information to all external agent representatives
	<input type="checkbox"/> - rework stock	EN	<input type="checkbox"/> - creating material data in SAP
	<input checked="" type="checkbox"/> - for consideration at operation	PD	<input type="checkbox"/> - ordering
<input checked="" type="checkbox"/> - information to all mechanics	<input type="checkbox"/> - current orders		
RDS / ENS / ENH	<input checked="" type="checkbox"/> - for consideration at new conception	RDL	<input type="checkbox"/> - debut price
	<input checked="" type="checkbox"/> - for consideration at software duplication		<input type="checkbox"/> - update test beds
	<input type="checkbox"/> - update test beds		

	Editor:	Auditor:	Inspector:	Approval:	Order number:
Date	20.11.2024	20.11.2024	20.11.2024	20.11.2024	
Name	Ouaddane, Ismail <i>RDS/ENT</i>	Schips, Patrick <i>RDS/ENT</i>	Köhn, Volker <i>RDL</i>	Kogel, Manfred <i>RD/EN</i>	